



## PRODUCT SPECIFICATION **BITUMEN 50/70**

Test	Unit	Limit	Test Method
<b>SPECIFIC GRAVITY @ 25°C</b>	kg/m <sup>3</sup>	1.010 – 1060	ASTM D.70
<b>PENETRATION @ 25°C</b>	mm/10	50 –70	ASTM D.5
<b>SOFTENING POINT</b>	°C	49 - 56	ASTM D.36
<b>DUCTILITY @ 25°C</b>	cm	100 min	ASTM D.113
<b>LOSS ON HEATING</b>	wt%	0.2 max	ASTM D.6
<b>DROP IN PENETRATION AFTER HEATING</b>	%	20 max	ASTM D.5
<b>FLASH POINT</b>	°C	250 min	ASTM D92
<b>SOLUBILITY IN TRICHLOROETHYLENE</b>	wt%	99.0 min	ASTM D.4
<b>SPOT TEST</b>	--	NEGATIVE	*A.A.S.H.O.T. 102-42

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